

Work Order ID 57023

Wednesday, March 17, 2010 8:17:04 AM



Page 1

Item ID: D3916-5

Accept



Setup Start



Revision ID:

Item Name: Light Rib

Stop



Start Date: 3/17/2010

Start Qty: ~~18.00~~ 12 PD 10.03.23

Cust Item ID:

Required Date: 3/24/2010

Req'd Qty: ~~18.00~~

Customer:

Reference:

Approvals:

Process Plan: mkDate: 10-3-17

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D3916

A

100

0.00



Large Fab

Memo

0.00

- 1- Cut tube 54" -
- 2- Bend tube with manuel pipe bender as per dwg d3916 -
- 3- Trim access tube material to finish size as per dwg D3916 -

(12) PD 10.03.23

110

0.00



QC

QC5- Inspect part completeness to step on W/O

Memo

0.00

Quality Control

S. Vokes/23

(12)

120

0.00



Packaging

Identify as per dwg & Stock Location: Basket

Memo

0.00

Packaging

(12) PD 10.03.23

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

Work Order ID 57023

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Page 2

Item ID: D3916-5

Accept

Revision ID:

Item Name: Light Rib

Start Date: 3/17/2010 Start Qty: 18.00

Required Date: 3/24/2010 Req'd Qty: 18.00

Reference:

Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run

Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

10/03/24 AJ

mf

10-3-24

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NOTE: Date & initial all entries

Picklist Print

Wednesday, March 17, 2010 8:17:04 AM

Page 1

Work Order ID: 57023

Parent Item: D3916-5

Parent Item Name: Light Rib

Comments: IPP RevA: new issue DD 09.11.23 verified by:EC
as per dwg revA 10.03.15 verified by:EC


IPP Rev:B

Start Date: 3/17/2010

Required Date: 3/24/2010

Start Qty: 18.00

Required Qty: 18.00

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Remaining Qty To Pick | Qty Issued | Date Issued | Status |
|---|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|
| M304TS0.500W.049 | | Purchased | No | | | 100 | f | 253.8035 | 85.2632 | | | |
|  | | | | | | | | | | | | |
| Square Tubing | | | | | | | | | | | | |

| <u>Warehouse</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|------------------|----------------|-----------------|
| <u>Location</u> | | |
| Main Warehouse | | |
| MAT | 253.8034753 | |
| 113303 | 10.71832 | |
| 114004 | 135.835155 | |
| 114161 | 107.25 | |

PD 10.03.23 56.842132

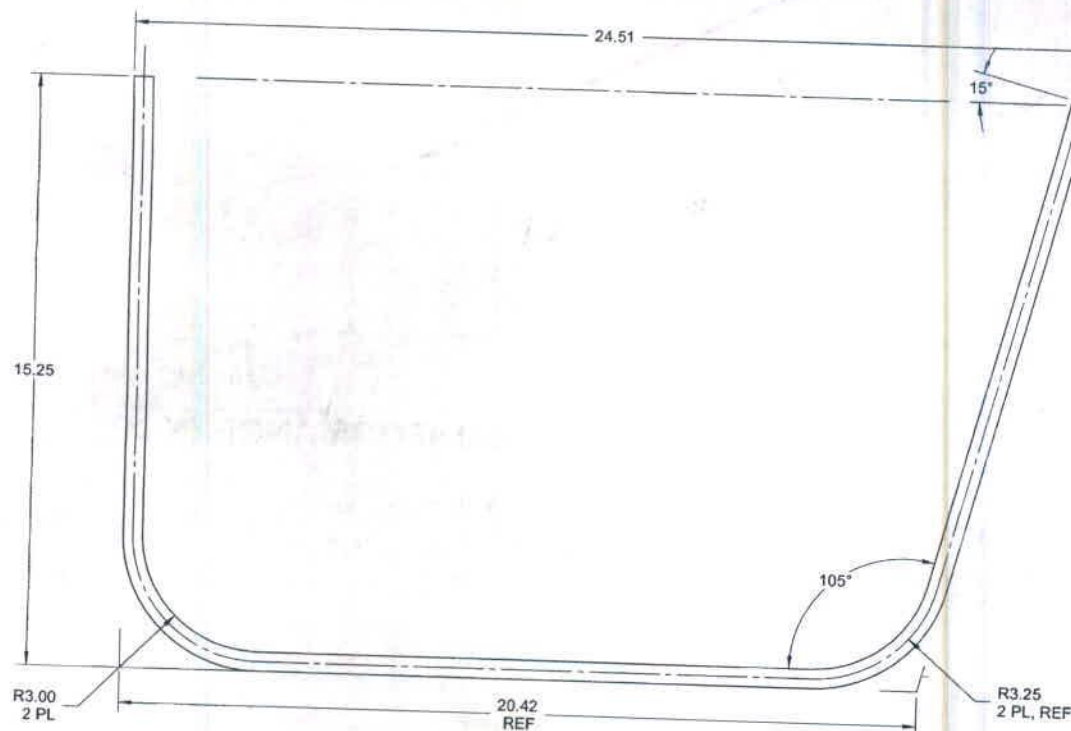
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NOTE: Date & initial all entries



9 D3916-5 LIGHT RIB

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBE, 0.50 X 0.50 X 0.049 WALL
REF DART SPEC. M304TS0.500W.049
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 1.07 lbs
- 9) TUBE FLAT LENGTH 49.5 REF

RELEASED
2010-03-12
NM

| | | | |
|------------|--------------------|---|--------------|
| DESIGN | AJS | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | JPH | | |
| CHECKED | <i>[Signature]</i> | DRAWING NO. | REV. A |
| MFG. APPR. | <i>[Signature]</i> | D3916 | SHEET 4 OF 4 |
| APPROVED | <i>[Signature]</i> | TITLE | SCALE |
| DE APPR. | <i>[Signature]</i> | RIB ASSY, 350 BASKET | NTS |
| DATE | 10.03.04 | COPYRIGHT © 2010 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE LTD.</small> | |

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| | | | | | | <div>150-81000</div> <div>1-81000</div> <div>1-81000</div> | <div>X</div> <div></div> <div></div> |
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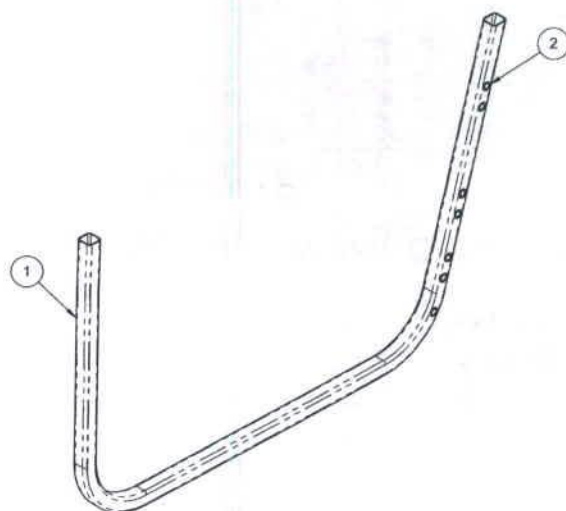
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NOTE: Date & initial all entries

| ITEM | QTY | DESCRIPTION |
|------|-----|-------------|
| | | RIB ASSY |
| 1 | 1 | RIB |
| 2 | 1 | BUSHING |



D3916-041 RIB ASSY



D3916-5 LIGHT RIB

#57023

RELEASED
2010-03-12
JWP

| | | | |
|-------------|-------------|---|--------------|
| A NEW ISSUE | | JPH 10.03.04 | |
| REV. | DESCRIPTION | BY | DATE |
| DESIGN | AJS | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | JPH | | |
| CHECKED | | DRAWING NO. | REV. A |
| MFG. APPR. | | D3916 | SHEET 1 OF 4 |
| APPROVED | | TITLE | SCALE |
| DE APPR. | | RIB ASSY, 350 BASKET | NTS |
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